



SCRATCH (CLEAR LINE)	O/L LINE	LTR	WIDTH		WIDTH	LTR	O/L GAP	SCRATCH (SOLID LINE)
[Solid black bar]	I	A	5	0.1				_____
[Solid black bar]	I	B	10	0.2	SCRATCH LENGTH (MILLIMETERS)	5	A	_____
[Solid black bar]	I	C	20	0.3		10	B	_____
[Solid black bar]	I	D	40	0.4		20	C	_____
[Solid black bar]	I	E	60	0.5		40	D	_____
[Solid black bar]	I	F	80	1.0		60	E	_____
[Solid black bar]	I	G	120	1.5		80	F	_____
				2.0		120	G	_____
				2.5				
				3.0				
				4.0				
				6.0				
				8.0				
				8.0				
				7.0				
				8.0				
				9.0				
				10.0				

PIN HOLE	O/L DOT	LTR	DIA.	
[Solid black square]	.	A	50	(MICROMETERS)
[Solid black square]	.	B	100	
[Solid black square]	.	C	200	
[Solid black square]	.	D	300	
[Solid black square]	.	E	400	
[Solid black square]	.	F	500	
[Solid black square]	.	G	700	
[Solid black square]	.	H	1000	

**GAGE-LINE®**  
**DIMENSIONAL COMPARISON**  
**SCRATCH DIG STANDARD**  
**MODEL GL-01A**

**OPTICAL SURFACE IMPERFECTIONS**  
**ANSI/OE0SC OPL002**

O/L-OVERLAY



GAGE-LINE TECHNOLOGY, INC.  
 ROCHESTER, NY 14613 U.S.A.  
 PH 585-450-2000

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DIA.	LTR	O/L RING	DIG
50	A	.	.
100	B	.	.
200	C	.	.
300	D	.	.
400	E	.	.
500	F	.	.
700	G	o	.
1000	H	o	.