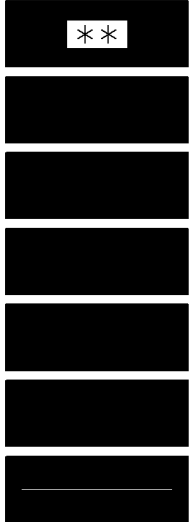


(CLEAR LINE)

(SOLID LINE)

SCRATCH FILL LTR WIDTH

WIDTH LTR GAP SCRATCH



SCRATCH	FILL	LTR	WIDTH	(MICROMETERS)
**	**	A	5	5
I	I	B	10	10
I	I	C	20	20
I	I	D	40	40
I	I	E	60	60
I	I	F	80	80
I	I	G	120	120

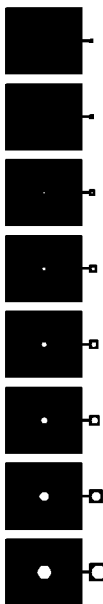
0.1 -
0.2 -
0.3 -
0.4 -
0.5 -
1.0 -
1.5 -
2.0 -
2.5 -
3.0 -
4.0 -
5.0 -
6.0 -
7.0 -
8.0 -
9.0 -
10.0 -

SCRATCH LENGTH (MILLIMETERS)

WIDTH	LTR	GAP	SCRATCH	(MICROMETERS)
5	A	**	**	5
10	B	I	_____	10
20	C	I	_____	20
40	D	I	_____	40
60	E	I	_____	60
80	F	I	_____	80
120	G	I	_____	120

PIN HOLE FILL LTR DIA.

DIA. LTR RING DIG



FILL	LTR	DIA.	(MICROMETERS)
.	A	50	50
.	B	100	100
.	C	200	200
.	D	300	300
.	E	400	400
.	F	500	500
.	G	700	700
.	H	1000	1000

GAGE-LINE®
DIMENSIONAL COMPARISON
SCRATCH DIG STANDARD
MODEL GL-01B

OPTICAL SURFACE IMPERFECTIONS
ANSI/OEOSC OP1.002

** SCRATCH "A" IS INCLUDED ON "CHROME
IMAGE GLASS" STANDARD CAT. NO. 100676.



CAT. NO. 100677 REV. C
GAGE-LINE TECHNOLOGY, INC.
ROCHESTER, NY 14613 U.S.A.
PH. 585-458-2000

DIA.	LTR	RING	DIG	(MICROMETERS)
50	A	.	.	50
100	B	.	.	100
200	C	.	.	200
300	D	.	.	300
400	E	o	.	400
500	F	o	.	500
700	G	o	.	700
1000	H	o	.	1000

